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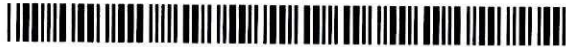
D130-700-021
Job Sheet 181090



Part No: D130-700-021

Job Qty: 1 ea

Part Name: EC130 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 10.12.09 as per dsi revA DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/25/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 25 2018
105	Packaging	1 pcs		7/25/18	0.00	0.00	Packaging1-1		JUL 25 2018
110	QC	1 pcs		7/25/18	0.00	0.00	QC4		JUL 26 2018
120	Packaging	1 pcs		7/25/18	0.00	0.00	Packaging3-1		JUL 26 2018
125	DC	1 pcs		7/25/18	0.00	0.00	DC		JUL 26 2018
130	QC21-FG	1 Ea		7/25/18	0.00	0.00	QC21		JUL 26 2018

Part Op 120 - Identify and pack for shipping as per PPP D130-700-021 and DSI9434 Location:FG128
Descriptions: 125 - Photocopy bluefile and type labels per PPP D130-700-021 and DSI9434 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	5079111
AN4-15A	Bolt	8 Ea (8 ea)	90-Start up Operation	5083012
D3862-041	Wearplate Weldment	2 Ea (2 ea)	90-Start up Operation	7155308
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5089365
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5091558

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	153	0
	AN4-15A	8	453	0
	D3862-041	2	9	0
	MS21042L4	12	3,474	0
	NAS1149D0463J	12	11,376	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐				Skid-tube ☐			
NCR No. _____		Scrap ☐				Machining ☐			
		Use-as-is ☐				Thermoforming ☐			
		Suspected Unapproved ☐				Large Fab ☐			
						Cross tube ☐			
						Small Fab ☐			
						Finishing ☐			
						Composite ☐			
						Water Jet ☐			
						Prod. Eng. Coord. ☐			
						Rec/Store/Packaging ☐			
						Supplier ☐			
						Engineering ☐			
						Quality ☐			
						Other ☐			

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
Descrip			Completed By
			Lead hand / Supervisor
			Approval Verification
			QC / QA Coordinator
			Approval

Root Cause			
Environment	☐	No Re-ver	☐
Design	☐	Operator	☐
Doc/Data	☐	Off-set/Set	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Test...	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

DART AEROSPACE

Container No: S096386

Part: D130 - 700 - 021

Job No: 181090

Serial No/Batch: S096386

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93 - 4 Issue 10, FAA STC SR00028NY 03/04/14, EASA S

Crushing	☐	Contamination	☐	Wrong Stock Pulled	☐	Positioned Wrong	☐
Heat Treat	☐	Countersink	☐	Out of Sequence	☐	Outside Dimensions	☐
Wave/Twist in Tube	☐	Cut Too Short	☐	Mislabeled	☐	Over/Under tolerance	☐
Marks/Chatter	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Part Incorrect	☐
	☐	Drill Holes	☐	Misaligned/off center	☐	Part Lost/Missing	☐
	☐		☐		☐	Part Moved	☐
	☐		☐		☐	Drawing	☐
	☐		☐		☐	Finish	☐
	☐		☐		☐	Misread	☐
	☐		☐		☐	Turning Sequence	☐

OTHER : _____

REFERENCE ONLY**5 PARTS LIST**

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

Kim Johnston

From: Sonia Quirion
Sent: Wednesday, July 25, 2018 3:16 PM
To: Kim Johnston
Subject: Re: l/b

you forget 1 s096364
d130-700-021 s096386 x1

From: Sonia Quirion
Sent: July 25, 2018 2:40:08 PM
To: Kim Johnston
Subject: l/b

D066-1004-011
S096364 x1 S096367 x1

Change Record

PAGE 1 OF 1

Part Number: D130-700-021

Description: EC130 BEARPAW WEARPLATE

[illegible]